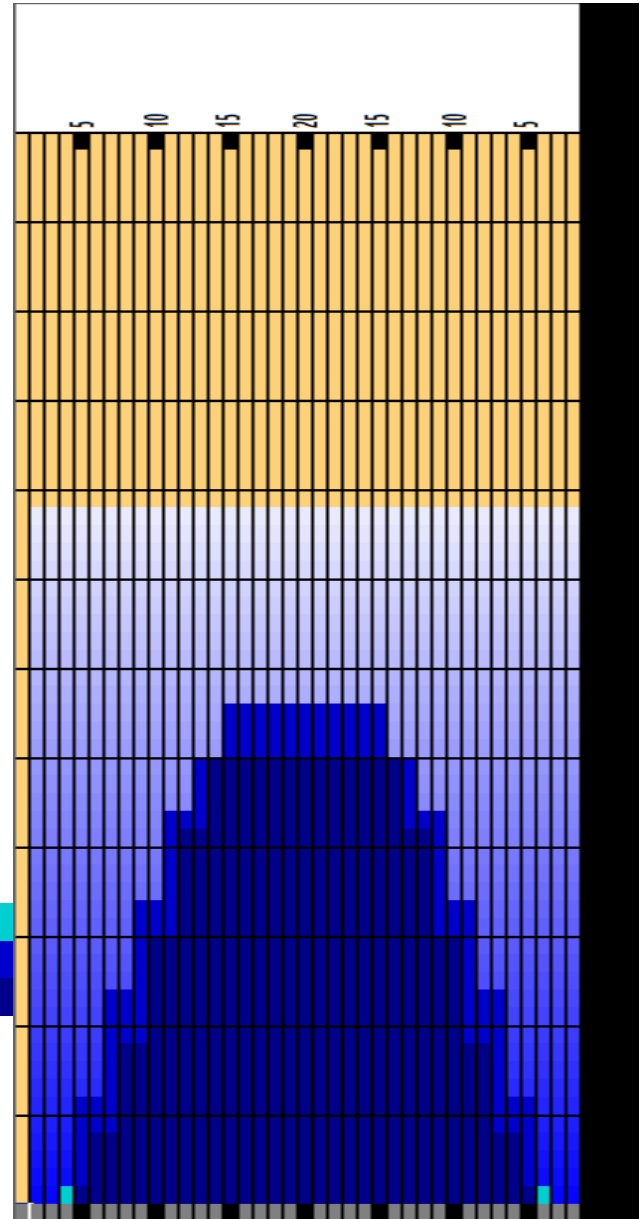


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	40 ul
Forward Oil Total	9.36 mL	Reverse Oil Total	9.04 mL	Volume Oil Total	18.4 mL
Tank Configuration	Only A	Tank A Conditioner	Your choice	Tank B Conditioner	Your choice

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	2	50	14	66	0.0	1.9	1.9	2640
2	6L	6R	1	50	18	29	1.9	4.4	2.5	1160
3	8L	8R	2	50	18	50	4.4	9.5	5.1	2000
4	10L	10R	2	50	22	42	9.5	15.7	6.2	1680
5	12L	12R	2	50	22	34	15.7	21.9	6.2	1360
6	14L	14R	1	50	22	13	21.9	25.0	3.1	520
7	2L	2R	0	50	22	0	25.0	39.0	14.0	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	22	0	39.0	28.0	-11.0	0
2	15L	15R	1	50	22	11	28.0	24.9	-3.1	440
3	13L	13R	1	50	22	15	24.9	21.8	-3.1	600
4	11L	11R	2	50	18	38	21.8	16.7	-5.1	1520
5	9L	9R	2	50	18	46	16.7	11.6	-5.1	1840
6	7L	7R	2	50	18	54	11.6	6.5	-5.1	2160
7	5L	5R	2	50	14	62	6.5	2.6	-3.9	2480
8	2L	2R	0	50	14	0	2.6	0.0	-2.6	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.56	1.54	1.03	1.03	1.54	5.56

